

lifestyletable™

INSTRUCTIONS

Please read ALL instructions CAREFULLY before commencing installation.

WARNING:

ISOLATE ALL SERVICES BEFORE COMMENCING INSTALLATION.

Ensure area of installation is clear of all services eg electrical wiring. Failure to do this may result in services damage. If unsure, consult with your local caravan repairer or manufacturer.

WARRANTY: 12 months from date of purchase.

This product is covered for workmanship and material for replacement only. Installation and freight costs are not included. Any claims after installation will not be accepted.

Powdercoated surfaces are subject to solvent attack. Solvents can include cleaning solutions and salt water. Warranty claims due to damage from solvent attack will not be considered. Please take care of your table.

FIXING OF TABLE REQUIRES:

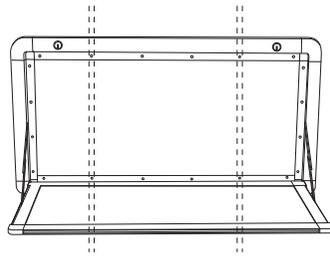
Fastening to vertical, internal frame members if available, is desirable, but not essential. Some fibreglass and composite walled vans will not have a internal frame. The table can still be installed onto these vans.

CONTENTS:

- 1 x Lifestyletable™
- 1 x Back panel
- 20 x Peel Rivets (28ASP66)
- 2 x Keys (keyed alike)

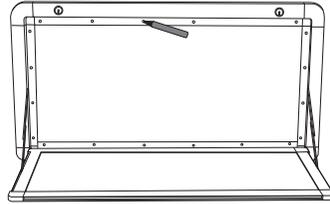
TOOLS REQUIRED:

- Drill (electric)
- Phillips screwdriver
- 5.5mm drill bit (to clear rivet bulb)
- Rivet gun
- Sealant Cartridge Gun
- Marker pen/pencil
- Adhesive Sealant (recommend white Sikaflex® 11FC for white tables, black sealant for black tables)
- Screws if required



STEP 1

- Position table in desired location.



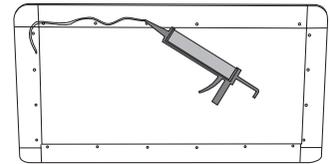
STEP 2

- Mark one hole on the van wall through a hole located towards the centre of the top table wall frame.
- Remove the table.



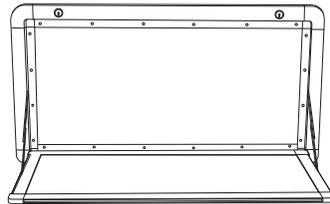
STEP 3

- Carefully drill marked hole with a 5.5mm drill bit



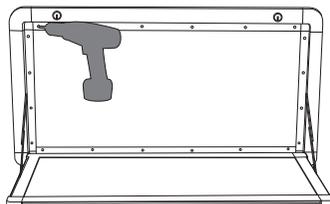
STEP 4

- Lay the table face down onto a clean surface.
- Apply Sikaflex® to the rear of the table around the inner perimeter.



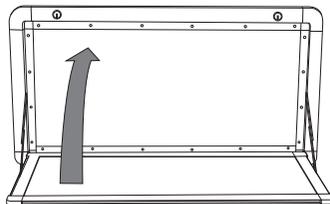
STEP 5

- Position the table back onto the caravan wall aligning with the pre-drilled hole. Ensure the top of the table is square to the van wall and rivet.



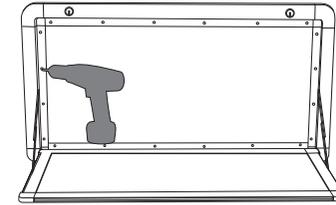
STEP 6

- Check for square and drill and rivet another hole in the top frame.



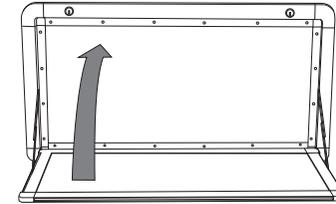
STEP 7

- Check the table flap closes evenly into the frame on both sides. Adjust vertical frame left or right as necessary.
- Drill and rivet one hole only on one vertical frame



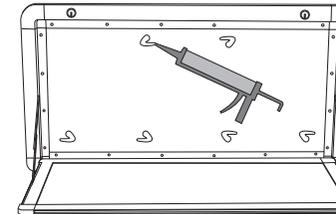
STEP 8

- Again, check that the table flap closes evenly into the frame on both sides. Adjust vertical frame left or right as necessary.
- Drill and rivet one hole only on the opposite vertical frame.



STEP 9

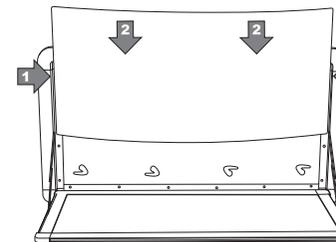
- Again check that the table flap closes evenly into the frame on both sides.
- Drill and rivet remaining holes.
- Ensure all rivet heads are flush and even.



STEP 10

Back Panel PREPARATION

At this stage there may be excess Sikaflex® on the inside of the wall frame that was squeezed out during the riveting procedure. Remove it. As it will cause the back panel to stick out too far and cause problems with the table closing. Squeeze some small blobs of Sikaflex® onto the caravan wall inside of the table frame.



STEP 11

Back Panel PLACEMENT

- 1 Flex the Back Panel in at the sides so that it fits behind the flap stays.
- 2 Place the Back Panel into the final position and gently press the centre of the panel to ensure that the panel sticks to the caravan wall.

STEP 12

Clean away any excess Sikaflex®. DO NOT use solvents to clean.