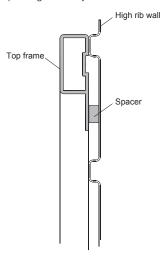
TIPS

DEEP PROFILE CLADDING

Where deep profiled cladding is encountered, packing around rivets along top of table frame is required, to stop the top extrusion from flexing inwards and interfering with the locking mechanism. (Plastic tiling wedges are a good packing medium)



FINISHING OFF EDGE OF TABLE

Option 1

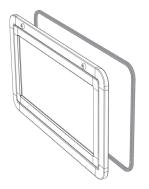
After installation, run a bead of Sikaflex® around the rear edge of the table and the caravan wall. Finish off neatly.

Option 2 - for profiled wall caravans

Before riveting to the caravan wall, lay the table down, rear side up, and apply a length of compressible grey foam tape (about 10 x 10) around the rear outside edge of the table's wall frame. Ensure it sits neatly with the outside edge of the table frame. Then continue from Step 4 in the instructions.

Option 3 - for flat walled caravans

Leave outer edge as is. i.e. not applying a bead of Sikaflex.



WORKING WITH SIKAFLEX®

Suggested equipment for working with Sikaflex® successfully.

- 1. Good quality Sealant Cartridge Gun
- Spray water bottle containing a mixture of water and dishwashing detergent. Ratio 50:1
- 3. Paper towelling (or toilet paper roll)
- 4. Finishing tool (if a square edge finish is required)
- 5. Eucalyptus oil
- 6. Rubbish bin / bag

Using Sikaflex®

- Use Sikaflex® sparingly. Only apply sufficient to the requirement of the job.
- When finishing off Sikaflex® joints, first lightly spray with water and detergent mixture, then with a wet finger or finishing tool, remove excess silicone. Clean finger or tool on paper towel and discard used paper towel. Repeat this process using long even strokes.
- Use eucalyptus oil and paper towel to clean any spilled Sikaflex® from surfaces before it sets.
- 4. Keep Sikaflex® away from all moving parts.

CLEANING

Use only warm soapy water to clean the table.

No abrasives, chemicals or solvents.

WARNING

Release flap stays before closing table as this relieves strain and potential damage to the structure of the table.

Powdercoated surfaces are subject to solvent attack. Solvents can include cleaning solutions and salt water. Warranty claims due to damage from solvent attack will not be considered.

Please take care of your table.

P: 0400 506 000 www.lifestyletable.com

lifestyle**table**™



INSTRUCTIONS



Australian Registered Design: 318713 European Community Registered Design No. 000938972-0001 USA Design Patent: No. D604080



Design » Manufacture » Distribute » » » » » » » » » » » » » » » » »

lifestyle**table**™ INSTRUCTIONS

Please read ALL instructions CAREFULLY before commencing installation.

WARNING:

ISOLATE ALL SERVICES BEFORE COMMENCING INSTALLATION.

Ensure area of installation is clear of all services eg electrical wiring. Failure to do this may result in services damage. If unsure, consult with your local caravan repairer or manufacturer.

WARRANTY: 12 months from date of purchase.

This product is covered for workmanship and material for replacement only. Installation and freight costs are not included. Any claims after installation will not be accepted.

Powdercoated surfaces are subject to solvent attack. Solvents can include cleaning solutions and salt water. Warranty claims due to damage from solvent attack will not be considered. Please take care of your table.

FIXING OF TABLE REQUIRES:

Fastening to vertical, internal frame members if available, is desirable, but not essential. Some fibreglass and composite walled vans will not have a internal frame. The table can still be installed onto these vans.

CONTENTS:

- 1 x Lifestvletable™
- 1 x Back panel
- 20 x Peel Rivets (28ASP66)
- 2 x Keys (keyed alike)

TOOLS REQUIRED:

Drill (electric)

Phillips screwdriver

5.5mm drill bit (to clear rivet bulb)

Rivet gun

Sealant Cartridge Gun

Marker pen/pencil

Adhesive Sealant

(recommend white Sikaflex® 11FC for white tables, black sealant for

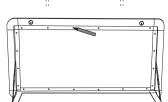
black tables)

Screws if required



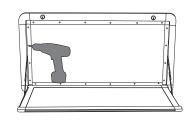






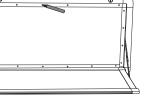


Position table in desired location.



STEP 8

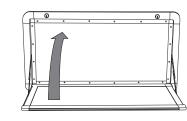
- Again, check that the table flap closes evenly into the frame on both sides. Adjust vertical frame left or right as necessary.
- Drill and rivet one hole only on the opposite vertical frame.



STFP 2

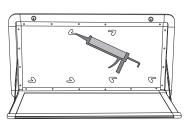
- · Mark one hole on the van wall through a hole located towards the centre of the top table wall frame.
- · Remove the table.

a 5 5mm drill bit.



STEP 9

- Again check that the table flap closes evenly into the frame on both sides.
- Drill and rivet remaining holes.
- · Ensure all rivet heads are flush and even.



STEP 4

STEP 3

· Lay the table face down onto a clean surface.

· Carefully drill marked hole with

• Apply Sikaflex® to the rear of the table around the inner perimeter.



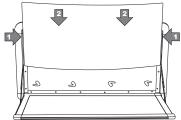
 Position the table back onto the caravan wall aligning with the pre-drilled hole. Ensure the top of the table is square to the van wall and rivet.



STEP 10

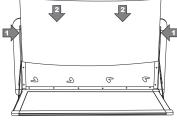
Back Panel PREPARATION

At this stage there may be excess Sikaflex® on the inside of the wall frame that was squeezed out during the riveting procedure. Remove it. As it will cause the back panel to stick out too far and cause problems with the table closing. Squeeze some small blobs of Sikaflex® onto the caravan wall inside of the table frame.



· Check for square and drill and rivet another hole in the top frame.

- · Check the table flap closes evenly vertical frame left or right as necessarv.



STFP 11

Back Panel PLACEMENT

- 1 Flex the Back Panel in at the sides so that it fits behind the flap stays.
- 2 Place the Back Panel into the final position and gently press the centre of the panel to ensure that the panel sticks to the caravan wall

STEP 12

Clean away any excess Sikaflex®. DO NOT use solvents to clean.



STEP 7

- into the frame on both sides. Adjust
- · Drill and rivet one hole only on one vertical frame